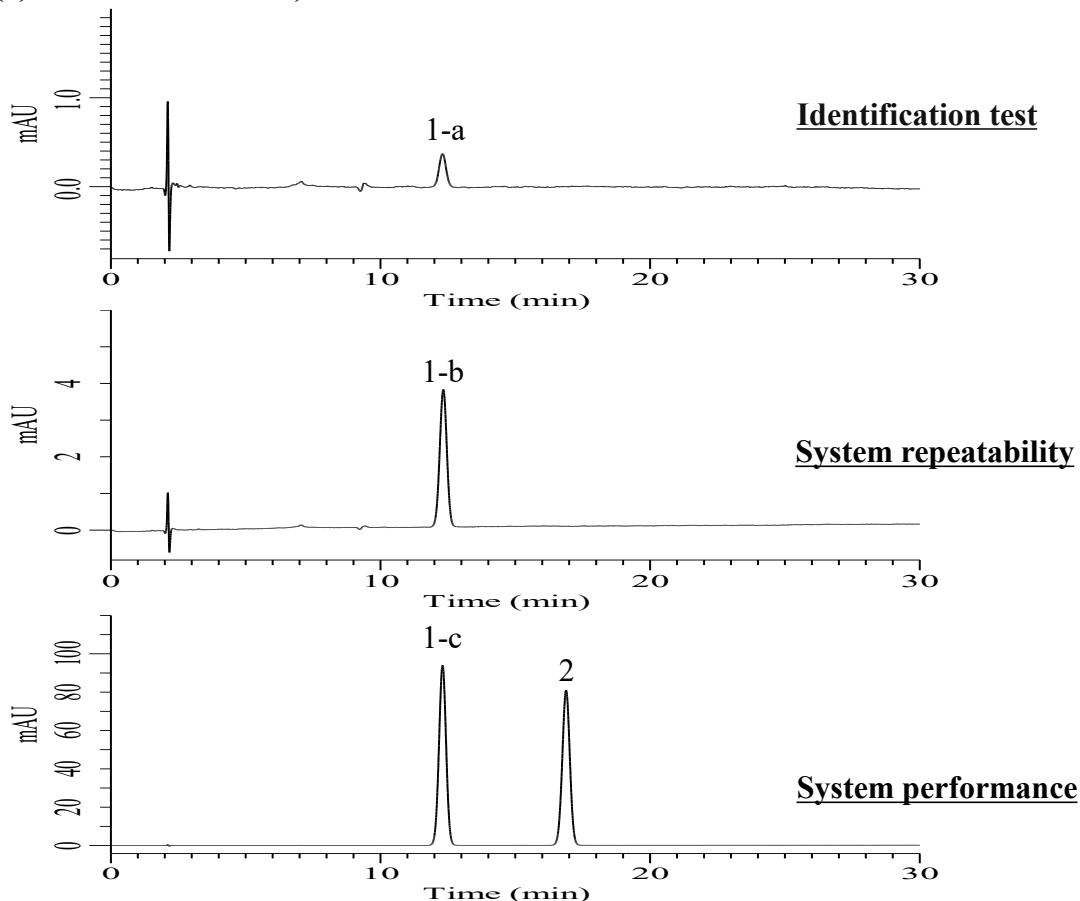


## Analysis of Rebamipide

(Under the Condition of the Japanese Pharmacopoeia 18th, Rebamipide, Purity(4)Related Substances)



### Conditions

**System** : Primaide (HITACHI)  
**Column** : Inertsil ODS-3 (GL Sciences Inc.)  
 (5  $\mu$ m, 250 x 4.6 mm I.D.)  
**Column Cat. No.** : 5020-01732  
**Eluent** : A) CH<sub>3</sub>OH  
 B) Buffer\*  
 C) H<sub>3</sub>PO<sub>4</sub>  
 A/B/C = 100/100/1, v/v/v  
**Flow Rate** : 1.25 mL/min  
**Col. Temp.** : 40 °C  
**Detection** : UV 232 nm (Primaide 1435 DAD)  
**Injection Vol.** : 10  $\mu$ L  
**Sample** : Standard in Water / 0.05 M Phosphate  
 buffer (pH 6.0) / Methanol mixture  
 (7 : 7 : 6)

### Analyte:

1-a. Rebamipide : 0.16 mg/L  
 1-b. Rebamipide : 1.6 mg/L  
 1-c. Rebamipide : 40 mg/L  
 2. 4-Chlorobenzoic acid : 40 mg/L

The peak ratio of 1-a/1-b (%) : (7  $\leq$ ) 9.6 ( $\leq$  13)

RSD of the  
 peak area of 1-b (%) (n=6) : 0.18 ( $\leq$  2.0)

Resolution (1-c, 2) : 9.1 ( $\geq$  8)

\*Dissolve 2.44 g of sodium 1-decanesulfonate in 1000 mL of water and to this solution add 1000 mL of methanol and 10 mL of phosphoric acid.