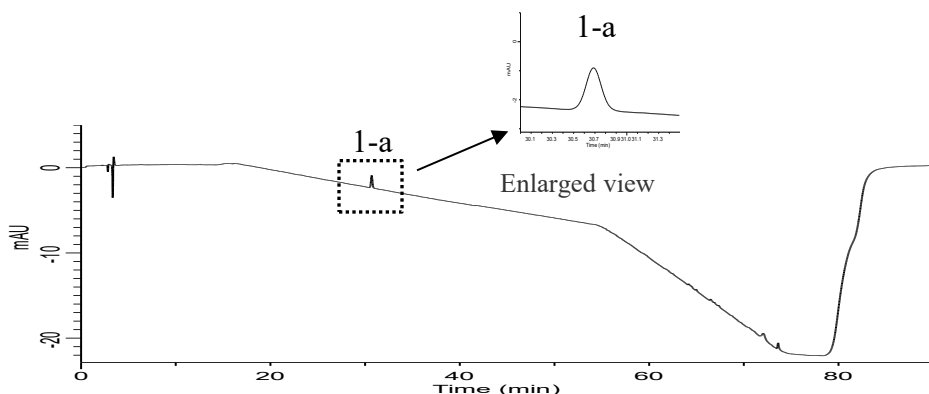
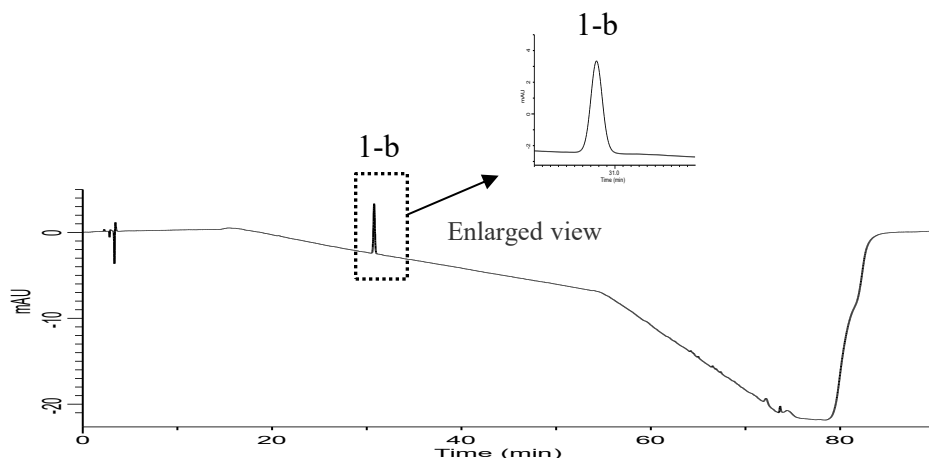


Analysis of Linagliptin

(Under the Condition of draft for USP PF52(3), Linagliptin and Metformin Hydrochloride Tablets, ORGANIC IMPURITIES, LINAGLIPTIN)



Sensitivity solution



Standard solution

Conditions

System : Primaide (HITACHI)
Column : InertSustain C18 HP (GL Sciences Inc.)
 (3 μ m, 250 x 4.6 mm I.D.)
Column Cat. No. : 5020-14426
Eluent : A) $\text{CH}_3\text{CN}/\text{H}_2\text{O}=90/10$, v/v
 B) $\text{CH}_3\text{CN}/\text{Solution}^*=5/95$, v/v

Analyte:

1-a. Linagliptin 0.25 $\mu\text{g/mL}$
 1-b. Linagliptin 1.0 $\mu\text{g/mL}$

Signal-to-noise ratio (1-a) : 20.7 (≥ 10)

RSD of
 the peak area (%) (n=6) (1-b) : 0.74 (≤ 5.0)

Time (min)	A (vol %)	B (vol %)
0.0	15	85
10.0	15	85
50.0	40	60
70.0	85	15
75.0	85	15
77.0	15	85
90.0	15	85

Flow Rate : 1.0 mL/min
Col. Temp. : 40 $^{\circ}\text{C}$
Detection : UV 227 nm (Primaide 1435 DAD)
Injection Vol. : 10 μL
Sample : Standard in $\text{CH}_3\text{CN}/\text{H}_2\text{O}=40/60$, v/v

*: 0.5 mL/L of TFA in water