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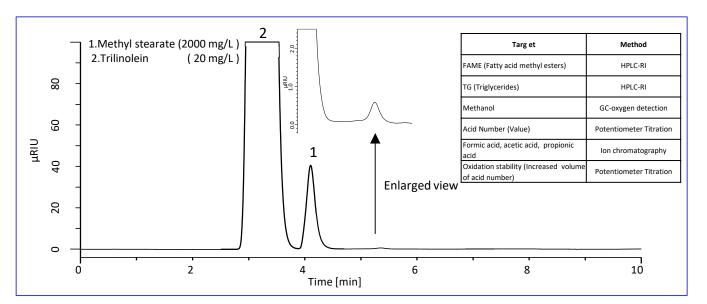
Analysis of Bio-Diesel Fuel (BDF) by HPLC

In Japan, Agency for Natural Resources and Energy is considering to amend the law "Enforcement Regulation of controlling the quality of volatile oils", which is to strictly control the quality of biodiesel fuels (BDF).

As a result, a regulation of the compounds shown in the right table has been added. FAME (Fatty acid methyl esters) and TG (Triglycerides) in BDF are required to be analyzed using the HPLC method. Concentrations of FAME and TG are obtained from their calibration curves that have been already prepared using methyl stearate and trilinolein as their standard, respectively.

(K.Suzuki)

A Chromatogram Obtained from Standard Solution



Conditions

Column : Inertsil SIL-100A

(5μm, 250 x 4.6 mm I.D.)

Column Cat. No. : 5020-01712 **Eluents** : A) *n*-Hexane

B) 2-Propanol A/B = $996 / ^{\circ}$

v/v

Flow rate : 1.0 mL/min Column Temp. : 40 $^{\circ}$ C

Detector : RI
Injection volume : 10 μL

Column performance test

In the HPLC method, following requirements should be fulfilled.

(Both values should be examined with 5 μL injection.)

- 1. The retention time of methyl stearate is more than 3.5 minutes.
- 2.Resolution facror (Rs) between the methyl stearate peak and trilinolein peak is more than 3.

Results

Retention time of methyl stearate: 4.05 min
Resolution factor: 4.7

	20000000	Methyl stearate	250000	Trilinolein
Area	15000000	meny secure	200000 -	•
		R ² =0.9998	150000	R ² = 0.9991
	10000000			
	5000000		100000 -	
	0.5		50000 -	
	(200 400 000 800		2 4 6 8 10 12
		Concentration (μg/10μL)		Concentration (μg/ 10μL)

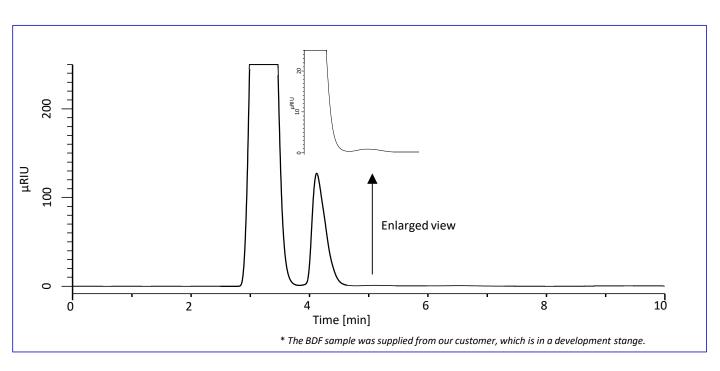
Sample No.	Concentration (μg/10μL)			
Sample No.	Methyl stearate	Trilinolein		
1	10	=		
2	100	1		
3	200	2		
4	500	5		
5	1000	10		

Calibration curves and concentrations of standard solutions



A chromatogram obtained from BDF

The sample solution was injected after filtration using a 0.45 µm membrane filter and dilution with light oil.



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